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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/532,360	04/20/2005	Pieter Jan Bolt	310.1047	1574
20311 LUCAS & ME	7590 01/09/2008 RCANTI LLP	•	EXAMINER	
475 PARK AVENUE SOUTH			WOLFE, DEBRA M	
15TH FLOOR NEW YORK, I	NY 10016		ART UNIT	PAPER NUMBER
,			3725	
			MAIL DATE	DELIVERY MODE
			01/09/2008	PAPER

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

•	Application No.	Applicant(s)				
	10/532,360	BOLT ET AL.				
Office Action Summary	Examiner	Art Unit				
	Debra M. Wolfe	3725				
The MAILING DATE of this communication appears on the cover sheet with the correspondence address Period for Reply						
A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) OR THIRTY (30) DAYS, WHICHEVER IS LONGER, FROM THE MAILING DATE OF THIS COMMUNICATION.  - Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.  - If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.  - Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).						
Status						
<ol> <li>Responsive to communication(s) filed on <u>26 September 2007</u>.</li> <li>This action is <b>FINAL</b>. , 2b) This action is non-final.</li> <li>Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under <i>Ex parte Quayle</i>, 1935 C.D. 11, 453 O.G. 213.</li> </ol>						
Disposition of Claims						
<ul> <li>4)  Claim(s) 1-13 is/are pending in the application.</li> <li>4a) Of the above claim(s) is/are withdrawn from consideration.</li> <li>5)  Claim(s) is/are allowed.</li> <li>6)  Claim(s) 1-13 is/are rejected.</li> <li>7)  Claim(s) is/are objected to.</li> <li>8)  Claim(s) are subject to restriction and/or election requirement.</li> </ul>						
Application Papers						
9) The specification is objected to by the Examiner.  10) The drawing(s) filed on is/are: a) accepted or b) objected to by the Examiner.  Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).  Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).  11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.						
Priority under 35 U.S.C. § 119						
<ul> <li>12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).</li> <li>a) All b) Some * c) None of: <ol> <li>Certified copies of the priority documents have been received.</li> <li>Certified copies of the priority documents have been received in Application No</li> <li>Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).</li> </ol> </li> <li>* See the attached detailed Office action for a list of the certified copies not received.</li> </ul>						
Attachment(s)  1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO/SB/08) Paper No(s)/Mail Date	4) Interview Summary Paper No(s)/Mail Da 5) Notice of Informal P 6) Other:	ate				



### **FINAL REJECTION**

### Claim Rejections - 35 USC § 102

The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

- (b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.
- 1. Claims 8-13 are again rejected under 35 U.S.C. 102(b) as being anticipated by Kergen for the reasons set forth in paragraph 7 of the Office action mailed May 10, 2006.

# Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

- (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 1. Claims 1-4 and 7 are again rejected under 35 U.S.C. 103(a) as being unpatentable over Andersen (US Patent # 4,316,379) in view of Kergen (US Patent # 5,477,723) for the reasons set forth in the Office action mailed May 10, 2006.
- 2. Claims 5 and 6 are again rejected under 35 U.S.C. 103(a) as being unpatentable over Andersen (US Patent # 4,316,379) in view of Kergen (US Patent # 5,477,723) as applied to claim1 above, and further in view of Cao et al for the reasons set forth in paragraph 5 of the Office action mailed May 10, 2006.



## Response to Arguments

Applicant's arguments filed September 26, 2007 have been fully considered but they are not persuasive. Applicant argues that the apparatus of Kergen does not control the downholder using a previously known, preprogrammed and predetermined trend but controls the downholder in "real time".

The Examiner respectfully disagrees with Applicant's arguments. Applicant's attention is directed to column 5 lines 9-15 of Kergen which states that a blank-holding force profile may also be developed to reduce the formation of crinkles in the blank during the pressing operation. Kergen therefore discloses the use of a predetermined, preprogrammed trend (i.e. blank-holding force profile) to minimize the blank holding force which is just necessary to prevent the development of crinkles. Therefore it would have been obvious to one of ordinary skill in the art at the time the invention was made to control the blank holding force of Andersen with the use of contactless sensing of the condition of the separation of the blank holder and die ring as taught by Kergen in order to maximize the reduction ration and prevent the development of crinkles during the deep drawing operation.

With regards to claims 5 and 6 Applicant has not advanced separate arguments regarding these dependent claims.

### Conclusion

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Debra Wolfe whose telephone number is (571) 272-1904. The examiner can normally be reached Monday - Thursday 7am - 4:30pm with alternating Friday 7am - 3:30pm.



If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Derris Banks can be reached at (571) 272-4419. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Debra M Wolfe Examiner Art Unit 3725

SUPERVISORY PATENT EXAMINER
TECHNOLOGY CENTER 3700